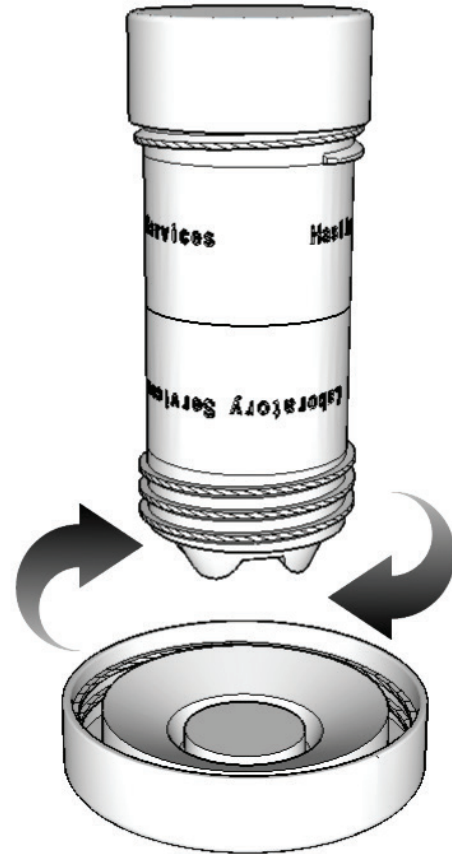


SAMPLING PROCEDURE

- 1 The SOS15 filter cake cutting tool is designed so that a circular cutting motion is used to remove a sample from the filter cake when placed between the recessed canister lid and cutting instrument.
 - ▶ Two samples are required for analysis.
- 2 To take a sample unscrew one end cap from cutting tool so as to take one sample at a time.
- 3 Place filter cake between recess in lid and cutting tool. Holding firmly use a circular cutting motion to take a slice from the filter cake.
- 4 Leave cut piece in cutting tool and replace the end cap to secure filter sample.
- 5 Repeat motion for opposite end.
- 6 Ensure sample card is completed, package sample in bag and return in mail canister with canister lid attached.



WARNING

NOTICE

Hot engine components may cause injury from burns.

Before performing maintenance or taking of oil or filter samples, ensure engine has been allowed to sufficiently cool to prevent burns.

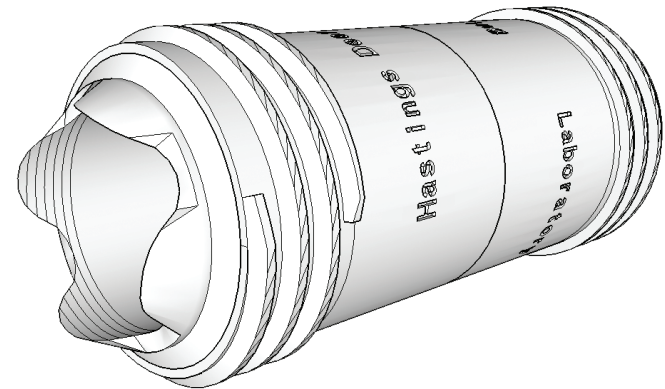
Ensure suitable PPE is worn.

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SOS15 FILTER CAKE ANALYSIS SAMPLING INSTRUCTIONS



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